



# Soudacryl ALL



Technical  
Data Sheet

Revision: 01/4/21

Window & Door  
Frames

Kitchen &  
Bathroom

Trim

Molding



All Purpose Premium  
Siliconized Acrylic  
Latex Caulk



Paintable and  
Mildew Resistant



Interior/Exterior



### Product:

Soudacryl ALL – 40 Year is a one-part siliconized acrylic latex caulk designed for both interior and exterior use. Soudacryl ALL should only be used where moderate joint movement is anticipated.

### Characteristics:

- Permanent color
- Paintable
- Mildew resistant
- UV resistant
- Non-yellowing
- Very good adhesion on many materials
- Very easy application

### Applications:

- Building and construction joints
- Sealing around baseboards
- Sealing in sanitary rooms, kitchens, cold storage rooms and containers
- Sealing around trim
- Window and door joints

### Color:

Various

### Packaging:

10.1 fl. oz. cartridges

### Surfaces:

*Type:* all usual building surfaces

*State of surface:* clean, dry, free of dust and grease

*Preparation:* no primer required for porous surfaces. The use of Soudal Surface Activator on smooth surfaces will improve the adhesion of Soudacryl ALL.

**We recommend a preliminary compatibility test, especially on PVD and non-porous materials.**

### Joint Size:

Minimum width: 1/4"

Maximum width: 1 3/16"

Minimum Depth: 1/5"

Recommendation: 2 x depth = width

### Application:

*Method:* manual or pneumatic caulking gun

*Conditions:* 40° F to 95° F

*Finish:* soapy water before skinning

*Repair With:* Soudacryl ALL

*Clean Up:* with water immediately after use

### Shelf life:

12 months in unopened packaging in a cool and dry storage place at temperatures between +41° F and +110° F. Storage in excessive heat and/or high humidity conditions may reduce shelf life up to 30%.

### Remarks:

- Not recommended for continuous water immersion or vehicular or foot traffic.
- Allow a minimum of 2 hours dry time before painting with latex or oil base paint.

### Meets:

Meets ASTM C-834 Specifications.



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## Technical Data:

Base	Acrylic latex	
Sag	No sag in vertical displ. @120° F	ASTM C 639
Curing system	Moisture evaporation	
Skin Formation (*)	+/- 10 minutes	@ 75° F & 50% relative humidity
Tack-free time (*)	< 1 hour	ASTM C 679
% Non-volatile	61% (clear) – 81% (colors)	
Shrinkage	28%	ASTM C 733-87
pH	8.0	
Movement capability	Moderate joint movement	
Service temperature range	-20° F to +185° F	
Application temperature range	+40° F to +110° F	
Shelf life	12 months	Stored between 41° F & 77° F
VOC	28 g/L	

(\*) These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. Test results are averages obtained under laboratory conditions. Reasonable variations can be expected.

## Health- and Safety Recommendation:

DIRECT CONTACT OF UNCURED SEALANT IRRITATES EYES AND MAY IRRITATE SKIN. OVEREXPOSURE TO VAPOR MAY IRRITATE EYES, NOSE AND THROAT. KEEP OUT OF REACH OF CHILDREN. Avoid skin and eye contact. On Contact, uncured sealant could cause irritation to skin and eyes. In case of eye contact, flush eyes with warm water for 15 minutes, call a physician. For skin contact, remove sealant with a paper towel. If swallowed, do not induce vomiting, call a physician. Refer to Safety Data Sheet (SDS) for further information.

## Product Replacement Policy:

After proper storage and application, if product fails within 40 years after installation, Soudal Accumetric, as its sole liability, will furnish replacement product or a refund with proof of purchase. This shall be Soudal Accumetric's sole obligation with regard to this product and Soudal Accumetric shall not be liable for any damages, including incidental or consequential damages. This is the sole and exclusive remedy and liability for defects or failure of this product.

## Limited Warranty:

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Distributed by: Soudal Accumetric • Elizabethtown, KY 42701  
www.soudalusa.com • info@soudalusa.com • 877-873-8739